

Work Order ID 119355

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119355

Page 1

Item ID: D350-567-113

Accept

N900040100

Setup Start *NS1*

Revision ID:

Stop *NS2*

Item Name: Replacement Exterior SS Window

Start Date: 5/20/14 Start Qty: 1.00

1

Label only

Cust Item ID:

Required Date: 5/20/14 Req'd Qty: 1.00

1

Customer:

Reference:

Approvals: Process Plan: *MLJ*Date: *14-5-21* Tooling:

Date:

Run Start *NR1*

QC:

Date:

SPC (Y/N):

Date:

Stop *NR2*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	Revision Nbr								
IIN-D350-567	E	<i>M.L.O.</i>							
100	Document Control	0.00							
100	DOCUMENT CONTROL								
DC	Memo	0.00							
Doc.Control -USB or Paperwork	Photocopy bluefile & type labels per PPPD350-567-113		CHG003						
110	Packaging	0.00							
110	Packaging								
Packaging	Memo	0.00							
Packaging	Pick Packing Kit								
	ENSURE DT 8439 TEMPLATE IS INCLUDED								
120	QC4- 100% Inspect kits for completeness	0.00							
120	QC								
Quality Control	Memo	0.00							

JUN 26 2014

DAS
06
9-89*1x*DAS
28
9-89

JUN 25 2014

DAS
31
9-89

JUN 26 2014

DAS
06
9-89*1x*

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Item ID: D350-567-113 Accept *N900040100* Setup Start *NS1*
 Revision ID: Stop *NS2*
 Item Name: Replacement Exterior SS Window
 Start Date: 5/20/14 Start Qty: 1.00 *1* Cust Item ID:
 Required Date: 5/20/14 Req'd Qty: 1.00 *1* Customer:
 Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____ Run Start *NR1*
 QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop *NR2*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130	Packaging	0.00							
130									
Packaging	Memo	0.00							
Packaging	Identify and pack for shipping as per PPPD350-567-113								
	Location: _____								
	PPP Rev: _____								
140	QC21- Final Inspection - Work Order Release	0.00							
140									
QC	Memo	0.00							
Quality Control									

PPP 119355

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[Signature]

DAS
06
9-89

MCJ 11-06-26

[Signature]
14-6-26

Picklist Print

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Work Order ID: 119355

119355

Parent Item: D350-567-113

D350-567-113

Parent Item Name: Replacement Exterior SS Window

Start Date: 5/20/14

Required Date: 5/20/14

Start Qty: 1.00

Required Qty: 1.00

Comments: IPP Rev:A 04-08-24 New Issue JLM
IPP Rev:B 08-10-07 as per revD DD verified by:
13.10.15 AS PER IIN REV.E DD VERF:JLM

IPP REV:C

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D2463 *D2463* DAS Seal (\$Per Foot) 06 9-89 <i>cut (1) at 86"</i> <i>1x 86"</i> <i>9B</i> <i>14/6/24</i>		Manufactured	No			110	f	529.0637	7.166	8		DAS 28 9-89 JUN 26 2014	
				<u>Location</u>				<u>Loc Qty</u>	<u>Loc Code</u>				
				ST402				29.063684					
				110718				29.063684					
				ST420A				500					
				115701				500					
D3290-041 *D3290-041* Replacement Exterior Window For -111 DAS 06 9-89		Manufactured	No			110	Each	4.0000		1		DAS 28 9-89 DAS 31 9-89	
				<u>Location</u>				<u>Loc Qty</u>	<u>Loc Code</u>				
				ST213				4					
				114042				2					
				115614				2					
2600-6 *2600-6* Camlock Stud DAS 06 9-89		Purchased	No			110	Each	342.0000		12		DAS 28 9-89 DAS 31 9-89	
				<u>Location</u>				<u>Loc Qty</u>	<u>Loc Code</u>				
				ST389				250					
				M128398				250					
				ST396				92					
				M128362				92					

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Parent Item: D350-567-113

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Parent Item Name: Replacement Exterior SS Window

Start Date: 5/20/14

Required Date: 5/20/14

Start Qty: 1.00

Required Qty: 1.00

2600-LW Purchased No 110 Each 310.0000 12

2600-LW

Camlock Retaining Washer

**

DAS
28
9-89

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Location

Loc Qty

Loc Code

ST342 100
m128429 100
ST396 210
m128818 175
m129198 35

DAS
06
9-89

DAS
31
9-89

212-12 Purchased No 110 Each 304.0000 12

212-12

Receptacles

**

DAS
28
9-89

Location

Loc Qty

Loc Code

ST396 304
M128429 29
M128818 175
M129198 100

DAS
06
9-89

DAS
31
9-89

AN526C832R9 Purchased No 110 Each 809.0000 21

AN526C832R9

Screw

**

DAS
28
9-89

Location

Loc Qty

Loc Code

ST328 809
M128429 409
M129391 400

DAS
06
9-89

DAS
31
9-89

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Work Order ID: 119355

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Parent Item: D350-567-113

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Parent Item Name: Replacement Exterior SS Window

Start Date: 5/20/14

Required Date: 5/20/14

Start Qty: 1.00

Required Qty: 1.00

NAS1149DN832J

Purchased

No

110

Each

3,344.000

42

42

DAS
28
9-89

JUN 26 2014

NAS1149DN832J

Washer

Location

Loc Qty

Loc Code

ST277

3344

M128948

352

I24555

145

M126319

11

M127255

552

M128429

984

M129499

1000

M129541

300

DAS
06
9-89

DAS
31
9-89

MS21042L08

Purchased

No

110

Each

4,914.000

21

21

DAS
28
9-89

MS21042L08

Nut

DAS
06
9-89

Location

Loc Qty

Loc Code

ST306

4914

123900

58

125445

265

m127304

99

m127410

1398

m128401

1500

m128429

1394

m129541

200

DAS
31
9-89

MS20426AD3-5

Purchased

No

110

Each

6,712.000

24

24

DAS
28
9-89

MS20426AD3-5

Rivet

DAS
06
9-89

Location

Loc Qty

Loc Code

ST314

6712

4444

1914

4533

4798

DAS
31
9-89

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Parent Item: D350-567-113

D350-567-113

Parent Item Name: Replacement Exterior SS Window

Start Date: 5/20/14

Required Date: 5/20/14

Start Qty: 1.00

Required Qty: 1.00

FG-778150-550-ROL

Purchased

No

110

sf

2,201.000

18

18

DAS

28

9-89

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FG-778150-550-ROL

7781 9oz Glass 50x125yd

Location

Loc Qty

Loc Code

CA

2201

M127570

638

M127701

1563

DAS
06
9-89

18x

DAS
31
9-89

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